

Ship April 26th

Work Order ID 144808

144808

Page 1

Monday, April 25, 2016 11:56:48 AM

Item ID: D412-704-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Pedal Ass'y

Start Date: 4/25/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/6/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MF Date: 16-4-25 Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D412-704-041	Rev B
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100

0.00

100

Small Fab

Small Fab

Memo

0.44

Small Fab

Assemble pedal as per Dwg D412-704-041
Tighten & Torque Bolts as per Dwg D412-704-041

APR 25 2016

110

0.00

110

QC5- Inspect part completeness to step on W/O

QC

Memo

0.02

Quality Control

DAS
38
9-89

APR 26 2016

120

0.00

120

Pick Kit

Packaging

Memo

0.00

Packaging

APR 26 2016

DAS
6
9-89

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Item ID: D412-704-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Pedal Ass'Y

Start Date: 4/25/2016 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 5/6/2016 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

QC4- 100% Inspect kits for completeness

0.00

130

QC

Memo

0.03

Quality Control

1	DAS 28 9-89	APR 26 2016
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140

Identify as per dwg & Stock Location: 5F229B 0.00***140***

Packaging

Memo

0.01

Packaging

1	APR 26 2016	DAS 28 9-89
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150

QC21- Final Inspection - Work Order Release 0.00

150

QC

Memo

0.10

Quality Control

MLJ	APR 26 2016
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MLJ	APR 26 2016
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Picklist Print

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Page 1

Work Order ID: 144808

144808

Parent Item: D412-704-041

D412-704-041

Parent Item Name: Pedal Ass'y

Start Date: 4/25/2016

Required Date: 5/6/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B05.01.28Removed hardware on Step 2; Added Figures 1-3KJ/RF
IPP Rev:C06.03.08 Re-format EC
IPP Rev:D 07-03-20 Added Dwg D412-704-041 07-03-20 JLM
IPP Rev:E 07.05.02 Reformat EC
IPP Rev:F 08-10-08 as per revB DD veriified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-10A		Purchased		No		100	Each	228.0000	1	1			
AN3-10A									**			APR 25 2016	
Bolt													

Location	Loc Qty	Loc Code
GA	1	
m132763	1	
over003	100	
m134249	100	
ST349	127	
m133992	27	
m134573	100	

AN315-4R		Purchased		No		100	Each	114.0000	1	1			
AN315-4R									**			APR 25 2016	
Nut													

Location	Loc Qty	Loc Code
ST331	114	
M128978	114	

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Work Order ID: 144808

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Parent Item: D412-704-041

D412-704-041

Parent Item Name: Pedal Ass'Y

Start Date: 4/25/2016

Required Date: 5/6/2016

Start Qty: 1.00

Required Qty: 1.00

AN3-6A Purchased No 120 Each 144.0000 2 2

AN3-6A

Bolt

**

DAS
6
9.89

Location

Loc Qty

Loc Code

over003

75

M134630

75

ST349

69

M133932

1

~~M134055~~

68

APR 26 2016

DAS
28
9.89

AN4-10A

Purchased

No

100

Each

79.0000

1

1

AN4-10A

Bolt

**

FF

APR 25 2016

Location

Loc Qty

Loc Code

CA

13

M129682

13

ST345

66

131677

5

M133234

61

1

AN4-12A

Purchased

No

100

Each

196.0000

2

2

AN4-12A

Bolt

**

FF

APR 25 2016

Location

Loc Qty

Loc Code

FG

10

120423

10

over003

125

m134606

125

ST344

61

m134180

61

2

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Work Order ID: 144808

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Parent Item: D412-704-041

D412-704-041

Parent Item Name: Pedal Ass'Y

Start Date: 4/25/2016

Required Date: 5/6/2016

Start Qty: 1.00

Required Qty: 1.00

AN4-13A Purchased No 100 Each 191.0000 1 1

AN4-13A

Bolt

**

FF APR 25 2016

Location	Loc Qty	Loc Code
FG	20	
122808	20	
GA	37	
m134167	37	1
ST344	134	
m134260	9	
m134497	125	

D3204-041 Manufactured No 100 Each 0.0000 1 1

D3204-041

Release Pedal Assembly

D3205-1 Manufactured No 100 Each 5.0000 1 1

D3205-1

Pedal Bracket

**

FF APR 25 2016

Location	Loc Qty	Loc Code
GA	5	
141550	5	1
	100	Each 5.0000

D3205-3 Manufactured No 100 Each 5.0000 1 1

D3205-3

Back Plate

**

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Location	Loc Qty	Loc Code
GA	5	
135626	5	1

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Parent Item: D412-704-041

D412-704-041

Parent Item Name: Pedal Ass'y

Start Date: 4/25/2016

Required Date: 5/6/2016

Start Qty: 1.00

Required Qty: 1.00

D3206-1 Manufactured No 100 Each 1.0000 1 1

D3206-1

Pedal Arm

**

FF

APR 25 2016

Location

Loc Qty

Loc Code

GA

1

137608

1

D3209-041 Manufactured No

100 Each 7.0000 1 1

D3209-041

Bracket Assembly

**

FF

APR 25 2016

Location

Loc Qty

Loc Code

GA

7

135476

1

142253

6

D4610-5 Manufactured No

Each 23.0000 1

D4610-5

Shim

**

FF

APR 25 2016

Location

Loc Qty

Loc Code

ST112

23

142240

23

MS21042L3 Purchased No

100 Each 1,522.000 1 1

MS21042L3

Nut

**

FF

APR 25 2016

Location

Loc Qty

Loc Code

FP001

100

m133790

100

GA

782

m133790

3

m134360

779

ST303

640

m134039

12

m134360

628

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Shop Packet Print

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Work Order ID: 144808

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Parent Item: D412-704-041

D412-704-041

Parent Item Name: Pedal Ass'Y

Start Date: 4/25/2016

Required Date: 5/6/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

120

Each

1,522.000

2

2

MS21042I 3

Nut

APR 26 2016

Location

Loc Qty

Loc Code

FP001

100

m133790

100

GA

782

m133790

3

~~m134360~~

779

ST303

640

m134039

12

m134360

628

DAS
28
9.89

DAS
9.89

MS21042L4

Purchased

No

100

Each

1,709.000

5

5

MS21042I 4

Locknut

FF

APR 25 2016

Location

Loc Qty

Loc Code

GA

288

m133769

288

ST303

1324

m134055

1

m134509

323

m134606

1000

ST305

97

m130922

97

MS24694-S102

Purchased

No

100

Each

89.0000

1

1

MS24694-S102

Screw

FF

APR 25 2016

Location

Loc Qty

Loc Code

ST283

89

~~124814~~

49

m128976

40

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Work Order ID: 144808

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Parent Item: D412-704-041

D412-704-041

Parent Item Name: Pedal Ass'Y

Start Date: 4/25/2016

Required Date: 5/6/2016

Start Qty: 1.00

Required Qty: 1.00

MS9519-10	Purchased	No	100	Each	17.0000	1	1	
MS9519-10						**		FF APR 25 2016
Bolt								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
GA	9	
m133790	9	
ST267	8	
m129198	1	
m134573	7	

NAS1149D0332J	Purchased	No	120	Each	1,480.000	4	4	
NAS1149D0332.J						**		DAS 6 APR 26 2016
Washer								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
CA	6	
m129682	6	
FP001	4	
m133988	4	
GA	88	
m132677	88	
ST260a	1000	
m134502	1000	
ST264	382	
m133988	382	

DAS
28
9-89

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Work Order ID: 144808

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Parent Item: D412-704-041

D412-704-041

Parent Item Name: Pedal Ass'Y

Start Date: 4/25/2016

Required Date: 5/6/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0363J

Purchased

No

100

Each

1,807.000

5

5

NAS1149D0363.J******

FF

APR 25 2016

Washer

LocationLoc QtyLoc Code

GA

583

m134055

583

ST263

1224

m134370

224

m134606

1000

NAS1149D0416J

Purchased

No

100

Each

4,257.000

3

3

NAS1149D0416.J******

FF

APR 25 2016

WASHER

LocationLoc QtyLoc Code

GA

237

m131511

237

ST260a

1984

m131511

1984

ST264

2036

m131511

2036

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Work Order ID: 144808

144808

Parent Item: D412-704-041

D412-704-041

Parent Item Name: Pedal Ass'Y

Start Date: 4/25/2016

Required Date: 5/6/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

100

Each

2,432.000

11

11

NAS1149D0463.J

FF

WASHER

Location

Loc Qty

Loc Code

GA

342

M132035

21

M134508

321

14

ST260a

600

M134508

600

ST263

502

M134039

29

M134573

473

ST269

988

M132317

100

M132677

888